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Observing the NHS's A&E performance objectives: is lean the cure?

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Observing the NHS's A&E Performance Objectives: Is Lean the Cure?

1. Introduction

The NHS has for a long time now been regarded as one of the chief sources of waste within the public sector; known for its long patient waiting times and miss and under-utilisation of resources. When this is coupled with mounting budgetary concerns, an increase in demand; placing stress on the NHS's already fragile operations, it is clear that changes are necessary.

Pym (2014) and Triggle (2014) have reported that the NHS will face a funding gap of approximately £2 billion over the next financial year. The medical director of NHS England, Keogh (2014), suggests that the current winter season is adding further pressures to the NHS, particularly within A&E.

Foundation trust hospitals treated 2.7 million patients in A&E during April – June 2014, an increase of 100,000, when compared to the same period last year (Campbell, 2014). Campbell (2014) suggests that patient numbers are at record highs due to; GPs referring many patients to A&E and more frail and elderly people; a result of an ageing population.

The NHS have internally set a performance target in the A&E department; 95% of patients should be seen within four hours of arriving at A&E (Triggle, 2014). This paper will critically analyse the NHS, with a particular focus on the A&E aspect of the organisation; and predominantly emphasising the issues associated with the increase in demand (which is assumed to increase patient waiting times) and general waste. As the NHS has attempted to implement a Lean philosophy into the parts of the organisation; this paper will continue in this vein. Antony (2011) defined lean as "...determining the value of any process by distinguishing value-added activities or steps from non-value added activities or steps and eliminating waste so that every step adds value to the process." Therefore based on the objectives of Lean (to remove NVA and waste) the author believes that such an approach is able to tackle the 'core' issues; patient waiting times and waste.

2. Literature

Authors appear to be at a consensus that lean aims to remove NVA (waste) and that value should be specified from the customer's perspective (Antony, 2011; Jones et al, 1996; Dahl-gaard & Dahlgaard-Park, 2006; Slack et al 2013; Waters, 2009; Hines & Taylor, 2000). How-ever, when we drill down further disagreements appear.

Bicheno (2004) argues that lean is more than just a set of tools and that for an organisation to be truly be lean, there must be a philosophical change within the organisation and its culture. Petterson (2009) contradicts this viewpoint and argues that the practitioner view of lean is a set of tools which when utilised effectively can reduce waste. In reality neither is incorrect; lean can in fact be both a philosophy which is deeply embedded into the organisa-

tional culture and it can be used in isolation to target particular processes and resources which there is a desire to improve. It is important to realise that lean therefore has a strategic and operational place within organisations (Hines et al, 2004; Shah & Ward, 2007).

2.1 Alternatives

There are alternatives to Lean, which are considered to be efficiency improvement methodologies, such as six sigma, business process reengineering (BPR) and agile.

Six sigma is defined by Chakravorty (2009) as "...programs that improve operational performance in order to enhance customer satisfaction with a company's products and services". Although six sigma and lean may hold some resemblances including quality improvements, productivity drives and customer satisfaction. Six sigma's main focus is to measure quality/performance and reduce defects (Slack et al, 2009). Agile one the other hand, focuses on both speed and flexibility, however no consideration is given to cost (Inman et al. 2011). While the speed and flexibility is a characteristic the NHS could certainly benefit from, the fact that there is no cost consideration is a major block for an organisation which is publicly funded and is already facing a funding gap of approximately £2 billion. BPR seeks to gain dramatic results in a short period of time and is therefore aggressive in nature; its purpose is to innovate processes or systems (Chan & Choi, 1997).



Figure 1: Lean, Six Sigma & BPR. (Ritchie, 2014) adapted from (Slack et al, 2013)

Alexander (2012) reports that the NHS is the world's fifth largest employer, employing 1.7 million workers, therefore issues such as resistance to change and the time which change takes to filtrate through the organisation are exacerbated. Lean appears to be the logical

choice for the NHS to improve its operations; it doesn't aim for rapid change as BPR does, this would not be practical in an organisation as large as the NHS with such widespread problems. While it will take a considerable amount of time for Lean to effectively penetrate throughout the NHS's organisational culture; it is the change that the organisation needs. Gradual and widespread, allowing time for people to adapt and change their mind-sets and processes in a manner that places emphasis on value from the customer perspective and stripping away waste or 'muda' throughout.

2.2 Lean in Healthcare

Waring & Bishop (2010) suggests that because of the emphasis that Lean places on creating value streams and reducing waste, it has the ability to transfer healthcare work. After a review of public sector publications concerned with efficiency methodologies, Radnor (2010) found that 51% were concerned with Lean, 13% on Business Process Reengineering (BPR) and of these 35% were in the health sector. Radnor & Boaden (2008) have observed that successful implementations of Lean in healthcare offers a number of measurable benefits, including; cost reductions, quality (fewer errors), satisfaction of customers and staff and arguably most appropriate for the NHS; waiting time reduction.

An important part of Lean is to first identify the value stream and highlight any non-value adding (NVA) activities from the customers' perspective (Hines and Taylor, 2000). Table one identifies waste in the NHS.

Seven Wastes (Jacob & Chase, 2008)	Examples of Waste in the NHS (NHS, 2007)
Correction (De- fects)	 Readmission (incorrect treatment/diagnosis) Repeated tests due to incorrect information
Inventory	 Excess stock – in part to stock proliferation Patients waiting to be discharged
Motion	 Unnecessary staff movement - looking for paperwork and not having basic equipment in each room

Table 1: Seven wastes in the NHS

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• Waiting	Patients Theatre staff Results, prescriptions and medicines
6 .	Doctors to discharge patients
•	Requesting unnecessary tests from pathology
Overproduction •	Keeping investigation slots 'just in case'
	Duplication of information
Over-Processing	Repeatedly asking for patients' details
•	Repeated clerking of patient
•	Staff walking to the other end of a ward to pick up
	notes
Transportation •	Central equipment stores for commonly used items in-
	stead of items being located where required

2.3 Lean Principles and Tools

There are a number of lean tools and frameworks to be considered when considering the implementation and intricacies of Lean. During this subsection the five Lean Principles (Womack & Jones, 1996) and the 5S framework (Gapp et al, 2008).

Melton (2005) describes the 5S Framework as "a visual housekeeping technique which devolved control to the shop floor", Abdulmalek & Rajgopal (2007) similar explain the model as "focuses on effective work place organization and standardized work procedures." The aim is for organisation of the workplace environment and to change attitudes towards this environment.

Table 2: The 5S	Framework	
Japanese	Bicheno translation	
(Gapp et al,	(Bicheno & Holweg,	Definition
2008)	2009)	
		Organising the workplace environment, through
Seiri	Sort	the disposal of items/equipment which is unused
		and therefore irrelevant and waste (Arnold et al,

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Some authors also include a sixth S 'Safety', JISHA (1999) suggests that the 5S approach goes beyond the singular goal of productivity as it is aligned with decreasing industrial accidents. While the 5S framework is a useful tool for organising the workplace environment and can lead to more efficient operations and less waste, there are a number of drawbacks that can be associated with this framework. There is a danger that the 5S becomes an end goal and will cause the organisation and employees to deviate from the goal of continuous improvement (Kyle, 2013). Additionally, creativity can be stifled for one of two reasons, first of all that organisations simply try to emulate what others have done. Secondly, when considering 'Seiketsu' (standardise), employees are encouraged operate in a uniformed way, it is still important to encourage creativity and value employee ideas and opinions.

Underpinning Lean are the Lean Principles. Womack & Jones (1996) identify five lean principles:

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on
i

PullLean operates with a pull approach, therefore demand should be driven
en by the customerPerfectionIt is essential to view the removal of waste as ongoing, a mind-set is
required that strives to continuously improve operations and processes

2. Hypotheses

H1a: There is a relationship of statistical evidence between patient volume and the performance (percentage of patients seen in less than four hours). H1a will be examined through the use of a bivariate correlation test using the performance and volume variables. This hypothesis was found to be unsupported as after running a bivariate correlation (Pearson's). This produced a value of -0.13 (pre log-transformation) and 0.142 (post log-transformation), showing only a weak relationship (see appendix two).

H1b: Month number plays significant role in influencing patient volume. H1b has been examined by subjecting the volume and month number variables to regression analysis. This produced an r-squared value of 0.461, meaning 46.1% of the time month number impacts patient volume.

The tests employed to investigate the hypotheses are discussed further in the following chapter.

3. Methods, Analysis and Findings

A deductive research approach has been deemed most appropriate for this type of research. A deductive approach is when a theoretical proposition is tested through a research strategy specifically designed for it's testing. From a philosophical perspective, a positivist stance has been selected. This is because the data and concepts being examined can be observed in the 'real world', the end product can be "law-like generalisations" (Saunders et al, 2012).

As previously mentioned the NHS has set a 95% performance objective within A&E to see patients within a four hour period, previously at 98%, the performance objective was relaxed to 95% in 2010 (Triggle, 2013).

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Figure 2: Percent of A&E patients seen within 4 hours

Based on data from NHS England (2014) – Weekly date from November 2010 – December 2014 – Dataset can be found in Appendix one.

From the data displayed in figure two above, there are a number of interpretations and observations that can be made. The first observation that can be made is that there is a decrease in performance (percentage of patients seen in 4 hours), as shown by the line of best fit, from approximately 97% (2010) to 94.7% (2014). This coincides with the NHS's performance objective being reduced in 2010 from 98% to 95% (Triggle, 2013). In addition to this, figure six (below) shows volume or demand, we can see from the line of best fit (yellow/orange) that is there is a clear upward trend, in other words, the trend shows demand on A&E services is increasing.

We can see in figure three that there are nine downward trends in performance (noted by orange arrows), when the performance drops below the line of best fit and mean for at least two consecutive weeks; eight of these nine trends coincide with the winter months (November – February). However; there is one point outside of this range, around March/April 2013. "From around 10 March to 10 April the UK experienced a prolonged spell of below average temperatures" (Met Office, 2013). The purple arrow coincides with the World Cup 2014; a time when alcohol consumption and as a result accidents tend to increase. As for the red arrow; there is no *known* explanation for this decrease in performance.



Figure 3: Statistical Process Control (SPC) chart

The data can also be analysed from a more technical standpoint, by using a Statistical Process Control (SPC) chart. It allows processes to be monitored and for responses to be taken when deviations from the acceptable performance level or quality are detected (Slack et al, 2013). There are four rules when interpreting the output data. *Rule one*; any points which are outside the upper control limit (UCL) and the lower control limit (LCL) denoted by the horizontal red lines. *Rule two*; a run of seven points or more in one direction, or if there are seven or more points below or above the mean. *Rule three*; an usual trend, such as a cyclical patter and *rule four*; an unusual distribution (Ritchie, 2014).

For the purpose of the analysis and interpretation of this data, not all of the rules will be enforced and some will only be only partially enforced. *Rule one* will be partially enforced; points which only breach the LCL will be discussed, this is because the NHS performance objective of 95% is considered to be a minimum requirement, therefore the problematic data points are those which fall 'significantly' below the mean and therefore outside the LCL. *Rule two* will also be partially enforced; the instances where points run below the mean will only be discussed, *rule three* will be enforced fully, as will rule four.

Table 4: SPC rules applied to NHS A&E data

1 9, 10: January 2011 Winter causing extra strain on the system 1 14: January 2013 Winter causing extra strain on the system 1 122, 123, 124, 125: March 2013 Unseasonal cold weather/snow fall 1 127, 128, 129: April 2013 Unseasonal cold weather 1 127, 128, 129: April 2013 Unseasonal cold weather 2 125, 126, 127, 128, 129, 130: January to 129, 130: January to 186, 187, 188, 189: April 2013 Winter causing extra strain on the system + June 2014: Coincides with the World Cup 2 182, 183, 184, 185, 196, 197, 198, 199, 200, 201, 202, 203, 208, 209, 210, 211, 212, 213, 214: July to April/May 2014: Unknown June 2014: Coincides with the World Cup 2 204, 205, 206, 207, November to December 2014: Winter causing 208, 209, 210, 211, 212, 213, 214: July to Perember 2014: Winter causing extra strain on the system (Keogh, 2014)	Rule Number	Data points / timeframe	Possible explanation/correlation
1114: January 2013Winter causing extra strain on the system1122, 123, 124, 125: March 2013Unseasonal cold weather/snow fall1127, 128, 129: April 2013Unseasonal cold weather1127, 128, 129: April 2013Unseasonal cold weather2117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130: January to April 2013Winter causing extra strain on the system + unseasonal cold weather/snow fall (Met Of- fice, 2013)2182, 183, 184, 185, 186, 187, 188, 189: April to June 2014April/May 2014: Unknown June 2014: Coincides with the World Cup2192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214: July toJuly to October 2014: Unknown November to December 2014: Winter causing extra strain on the system (Keogh, 2014) 212, 213, 214: July to	1	9, 10: January 2011	Winter causing extra strain on the system
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212, 213, 214: July to		208, 209, 210, 211,	extra strain on the system (Keogh, 2014)
		212, 213, 214: July to December 2014	
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Figure 4: Volume of A&E patients

The gradual increase in demand of A&E services between 2010 and 2014 (figure four) can be attributed to a number of factors. The Office for National Statistics or ONS (2014) has suggested that the projected total population annual growth rate between 2012 and 2037 will be +0.6% for England, of course the larger the population, the more demand on medical services such as A&E. In addition to this factor, the population of the state pension age is projected to grow annually by +1.1% between 2012 and 2037; as there is an ageing population, we can also attribute this factor to placing additional strain on public services such as A&E.

Table 5: Statistical measures of percentage of A&E patients seen within 4 hours

N	215	Sum Weights	215
Mean	0.958	Sum Observations	205.975
Std Deviation	0.013	Variance	0.00017901
Skewness	-1.086	Kurtosis	1.528
Uncorrected SS	197.367	Uncorrected SS	0.038
Coeff Variation	1.396	Std Error Mean	0.00091248

Table 5: Statistic measures of percentage of A&E patients seen within 4 hours

As skewness and kurtosis are not a value of zero, we know that the data is not normally distributed. This restricts the models that can be used for analytical purposes, it is possible to normalise the distribution of the data through a log or square root transformation, as it is a negative skew, it is important that the scores are first reflected (Field & Miles, 2010).

The hypothesis h1a; there is a relationship of statistical evidence between patient volume and the performance (percentage of patients seen in less than four hours) is not supported as demonstrated after running a bivariate correlation (Pearson's). This produced a value of -0.13 (pre log-transformation) and 0.142 (post log-transformation), showing only a weak relationship (see appendix two).

After running a General Linear Model in SPSS, a regression-coefficient (r-squared value) for the independent variable (month number) and its effect/relationship with the dependent variable (total attendances) was derived. Producing a value of 0.461, 46.1% of the variances associated with attendance/volume in A&E can be explained by the month number (time of year). As there is an element of psychology involved, we are examining people and in many cases there is choice whether to visit A&E or not. Frost (2014) suggests that when psychology is involved it is rare for an r-squared value to be above 50%, this value is acceptable. Therefore hypothesis h1b; month number plays significant role in influencing patient volume is supported. Additionally, it is assumed that it is only the winter/cold months that have a strong relationship/impact on A&E attendances.



(Cookson, 2011)

Figure 5: Original A&E Arrival Process

Figure 5 (above) there are a number of wastes (NVAs) that can be identified. Overprocessing; such as patients that are seen by and assessed by two separate nurses. There are multiple occasions where there is unnecessary waiting time, waste through motion and rework. Throughout the entire arrivals process there are only two value-adding activities (light grey); the ambulance arrival and patient movement and the initial assessment by

nurse one. Not only are there only two VA activities compared to four NVA activities, but also the VA activities have interruptions, so there is not the concept of flow.

Modified majors arrival process:



Figure 6: Modified Arrival Process & Key

After the Lean Principles have been applied to the arrival process we can see that this is comparably streamlined. The process is now mostly 'pull' focused as opposed to 'push', the elements of duplication have been removed; such as being assessed by two nurses. There are still some elements of waste/NVA activities, however, these can be considered as essential-non-value adding waste.

Through the application of the Lean Principles and consequently the streamlined effect that can be seen in the flow chart; not only are fewer resources required but the process is also quicker. In theory allowing the reallocation of resources to bottlenecks further down in A&E, the combination of this and the new efficient arrivals process will allow the 95% performance objective to be achieved more consistently. This would also allow the system to cope better under pressure at times of high capacity/demand such as winter.

Japanese (Gapp et al, 2008)	English trans- lation (Bicheno & Holweg, 2009)	Applications	Applications
Seiri	Sort	"A National Audit Office sample of 61 trusts found they bought 21 different types of A4 paper, 652 different types of surgical and examination glove and 1,751 different cannulas." (Hitchcock. 2011) –	Removal of old and broken equipment Out-of-date stock in store rooms/medicine cupboards

Table 6: The 5S Framework with Healthcare applications

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(NHS, 2010) Figure 7: Visual management in NHS



(NHS, 2010) Figure 8: Shadow boards in NHS

The above examples show where equipment can be found and where it should be returned to when the operator has finished using it. This means employees don't produce waste in trying to find an item, it also keeps the area tidy; ultimately making the process more efficient.





Figure 9: Standardisation in the NHS



(NHS, 2010) Figure 10: Successes in the NHS



4. Conclusions

The data analysed depicts a story about the NHS and its ongoing challenges within A&E, in this case, these issues are primarily three-fold. First of all it can be seen that the NHS is falling ever shorter of its 95% performance objective to see patients in A&E within a four hour period. Secondly, a gradual increase in patients/demand on A&E services; fuelled by an ageing and growing population and a finally a further constraint exists in the shape of a funding gap, believed to be approximately £2 billion. From the statistical analyses, it is suggested that the month number (seasonality) has an impact on volume, with an r-squared value of 0.461, however there is only a weak correlation between volume of patients and the NHS's ability to meet its 95% target. This can perhaps be attributed to the NHS effectively foreseeing peaks in demand due to seasonality and then deploying additional resources to cope with these peaks.

Mazzocato et al (2010) systemically reviewed the outcomes of Lean application in healthcare and found a number of benefits:

- Time-savings
- Timeliness of service
- Cost reductions/productivity improvements
- Quality improvements fewer errors/mistakes
- Improved staff and patient satisfaction
- Reduced mortality

The above suggest that Lean in the NHS will in some part, at least, work towards solving the three issues identified. However it is important to note that it has been suggested by Bhasin and Burcher (2006) that only 10 percent of business who attempt to implement lean are successful, although this figure is taken from a manufacturing context and therefore is not entirely reliable when considering services.

It is also important to note that with Lean, typically less inventory is carried and this can have serious impacts within a healthcare environment. "...most hospitals only carry two to three days' supplies... Because of deliveries in the NHS being organised on a just-in-time basis, the action could have a huge and immediate impact." (Choonara. 2006). This could lead to ineffective treatment and even fatalities should an unexpected spike in patients/demand for medical services arise.

The proposed solution for the NHS to accelerate and fully embrace the Lean Philosophy and ways into its organisational culture does not guarantee a dramatic turnaround in the NHS, it will take considerable time and success is not ensured. Mullins (2010) suggests that "despite the potential positive outcomes, change is often resisted at both the individual and the organizational level." So while the decision to go Lean must be communicated from the topdown, it can be argued that it is equally important to ensure employees are fully aware of the reasoning for Lean, the benefits it offer to the NHS and themselves and that they're fully involved and empowered throughout this transformational process. A desire for change must be created to give Lean a fighting chance of succeeding within the NHS.

7. Appendix

Appendix One

Month Number	Period	Total at- tendances	Percentage in 4 hours or less (all)	
	W/E	201 105		
11	0//11/2010	391,495	96.9%	
11	W/E 1//11/2010	385 685	07 306	
11	W/F		97.370	
11	21/11/2010	388,743	97.4%	
	W/E			
11	28/11/2010	381,273	97.3%	
	W/E			
12	05/12/2010	363,410	96.2%	
	W/E			
12	12/12/2010	411,130	94.6%	
	W/E	400.000	04 50	
12	19/12/2010	402,809	94.5%	
10	W/E	261 970		
12	20/12/2010 W/E	301,870	95.0%	
1	02/01/2011	423 295	93 4%	
1	W/F	723,233	55.470	
1	09/01/2011	400.282	93.4%	
	W/E			
1	16/01/2011	386,293	95.7%	
	W/E			
1	23/01/2011	380,241	97.2%	
	W/E			
1	30/01/2011	382,155	97.5%	
	W/E			
2	06/02/2011	405,190	97.1%	
2	W/E	414 021		
2	13/02/2011	414,931	90.8%	
2	₩/⊑ 20/02/2011	398 042	97.0%	
2	W/F	550,042	57.070	
2	27/02/2011	382.208	97.4%	
	W/E		<u> </u>	
3	06/03/2011	398,141	97.4%	
	W/E	i		
3	13/03/2011	416,788	96.7%	
	W/E			
3	20/03/2011	425,003	96.7%	
-	W/E			
3	2//03/2011	430,512	96.8%	
	W//E	437,280	96.4%	

	03/04/2011			
	W/F			
А	10/04/2011	433.066	96 4%	
-	W/F	155,000	50.170	
4	17/04/2011	414 417	96.9%	
-	1//04/2011 W//E	+1+,+1/	50.570	
	VV/L 24/04/2011	420.022	07.20/	
4	24/04/2011	430,923	97.2%	
	W/E			
5	01/05/2011	441,657	97.4%	
	W/E			
5	08/05/2011	431,361	96.7%	
	W/E			
5	15/05/2011	420,448	97.1%	
	W/E	,		
5	22/05/2011	420 850	97.2%	
5	W/F	120,030	571270	
-	10/0E/2011	110 270	07 20/	
5	29/03/2011	410,370	97.3%	
6	05/06/2011	418,503	96.9%	
	W/E			
6	12/06/2011	410,394	<u>97.1%</u>	
	W/E			
6	19/06/2011	413,409	97.1%	
	W/F			
6	26/06/2011	415 143	97.2%	
0	20/00/2011 M//E	+15,145	57.270	
7		422 106	07 10/	
/		433,190	97.1%	
_	W/E			
7	10/07/2011	429,461	97.4%	
	W/E			
7	17/07/2011	423,223	97.8%	
	W/E			
7	24/07/2011	411,310	97.8%	
	W/E			
7	31/07/2011	415.310	97.6%	
,	W/F	110,010	571070	
Q	07/08/2011	412 221	Q7 00%	
0	W/E	113,321	57.070	
2		202 425		
8	14/08/2011	392,425	97.5%	
	W/E			
8	21/08/2011	391,908	97.7%	
	W/E			
8	28/08/2011	388,154	97.7%	
	W/E			
9	04/09/2011	402.034	97.2%	
	W/F		J	
۵	11/00/2011	200 201	Q7 00%	
9	11/09/2011 W//E	150,550	57.070	
2			07.00/	
9	18/09/2011	415,195	97.0%	
	W/E			
9	25/09/2011	421,368	97.1%	
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10	W/E 02/10/2011	441,732	96.2%	
10	W/E 09/10/2011	435,304	96.4%	
10	W/E	424 976	06 704	
	W/E	424,870	90.770	
10	23/10/2011 W/E	406,739	97.1%	
10	30/10/2011 W/F	397,553	96.4%	
11	06/11/2011	407,619	96.1%	
11	W/E 13/11/2011	404,644	96.9%	
11	W/E 20/11/2011	406,047	97.0%	
11	W/E 27/11/2011	410,069	96.5%	
12	W/E 04/12/2011	399 684	96.3%	
12	W/E	200,020	05.0%	
12	W/E	398,930	95.6%	
12	18/12/2011 W/E	395,212	94.7%	
12	25/12/2011 W/E	365,203	96.7%	
1	01/01/2012 W/F	401,695	96.0%	
1	08/01/2012	395,703	94.7%	
1	W/E 15/01/2012	382,031	95.9%	
1	W/E 22/01/2012	388,000	96.4%	
1	W/E 29/01/2012	404,509	95.9%	
2	W/E 05/02/2012	384 615	96.4%	
	W/E 12/02/2012	400 664	05 /0/	
2	W/E	412 524	04.0%	
2	W/E	412,554	94.0%	
2	26/02/2012 W/E	431,996	94.4%	
3	04/03/2012 W/E	430,063	95.5%	
3	11/03/2012 W/F	429,589	96.6%	
3	18/03/2012	431,047	96.9%	
3	vv/⊏ 25/03/2012	444,324	96.4%	

	W/E		I	
4	01/04/2012	446,183	96.9%	
	W/E			
4	08/04/2012	419,246	96.8%	
	W/E	417.000	05 40/	
4	15/04/2012 W/E	417,098	95.4%	
4	22/04/2012	408 582	96.3%	
	W/F	100,502		
4	29/04/2012	401,215	96.8%	
	W/E			
5	06/05/2012	417,493	97.0%	
	W/E			
5	13/05/2012	433,468	96.7%	
F	W/E	427.006	07.00/	
5	20/05/2012 W/E	427,880	97.0%	
5	27/05/2012	446 483	96.5%	
3	W/E	110,100		
6	03/06/2012	461,794	96.8%	
	W/E			
6	10/06/2012	440,940	97.0%	
	W/E			
6	17/06/2012	424,523	96.5%	
C	W/E	427 202	06.00/	
6	24/06/2012 W/F	437,392	96.9%	
7	01/07/2012	451 587	96.5%	
· · ·	W/E	191/90/	501570	
7	08/07/2012	437,175	96.8%	
	W/E			
7	15/07/2012	433,563	97.1%	
_	W/E			
7	22/0//2012	431,075	97.3%	
7	W/E	440.275	07 104	
/	W/F	440,373	97.170	
8	05/08/2012	412,380	97.2%	
	W/E	/		
8	12/08/2012	412,776	97.2%	
	W/E			
8	19/08/2012	424,420	96.4%	
0	W/E	121 012	07 00/	
8	W/F	421,012	97.0%	
9	02/09/2012	409.328	97.5%	
	W/E	105,520	571570	
9	09/09/2012	416,144	<u>96.</u> 9%	
	W/E			
9	16/09/2012	423,360	96.6%	
2	W/E		06.00/	
9	23/09/2012	416,603	96.9%	
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9	W/E 30/09/2012	415,433	96.1%	
10	W/E	421 737	96.1%	
10	W/E	421,737	50.170	
10	14/10/2012 W/E	418,557	96.5%	
10	21/10/2012	420,037	95.8%	
10	W/E 28/10/2012	404,020	96.6%	
11	W/E 04/11/2012	391,891	96.3%	
11	W/E 11/11/2012	410,820	96.0%	
11	W/E 18/11/2012	417,281	96.0%	
11	W/E 25/11/2012	414,435	96.0%	
12	W/E 02/12/2012	404,784	95.7%	
12	W/E 09/12/2012	409,890	94.9%	
12	W/E 16/12/2012	414,700	94.0%	
12	W/E 23/12/2012	424,281	94.3%	
12	W/E 30/12/2012	399,014	95.5%	
1	W/E 06/01/2013	412,216	93.0%	
1	W/E 13/01/2013	389,236	94.7%	
1	W/E 20/01/2013	360,739	95.8%	
1	W/E 27/01/2013	388,036	94.8%	
2	W/E 03/02/2013	423,114	94.2%	
2	W/E 10/02/2013	415,039	94.8%	
2	W/E 17/02/2013	409,586	94.1%	
2	W/E 24/02/2013	400,726	94.5%	
3	W/E 03/03/2013	423,610	93.5%	
3	W/E 10/03/2013	430,769	92.7%	
3	W/E 17/03/2013	420,997	93.5%	
3	W/E 24/03/2013	414,799	93.3%	
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	W/E			
3	31/03/2013	416,972	94.6%	
	W/E			
4	07/04/2013	424,499	92.1%	
	W/E	417 762	01 60/	
4	14/04/2013	417,763	91.6%	
1	VV/⊏ 21/04/2013	133 116	03 106	
	W/F	455,440	95.470	
4	28/04/2013	430,561	95.6%	
-	W/E			
5	05/05/2013	438,030	96.6%	
	W/E			
5	12/05/2013	443,718	96.3%	
	W/E			
5	19/05/2013	420,859	96.5%	
-	W/E	420.204	06 70/	
5	26/05/2013	420,304	96.7%	
E	VV/⊏ 02/06/2013	111 175	06 80/-	
0	W/F	+11,473	30.0%	
6	09/06/2013	422,308	96.8%	
	W/E	122,500	501070	
6	16/06/2013	422,005	96.8%	
	W/E	,		
6	23/06/2013	437,033	96.7%	
	W/E			
6	30/06/2013	432,126	97.4%	
_	W/E			
7	0//0//2013	440,751	96.8%	
7	W/E	457 675	07.00/	
/	14/07/2013 W/F	457,075	97.0%	
7	21/07/2013	457 046	96.6%	
	W/E	137,010	90.070	
7	28/07/2013	440,753	96.3%	
	W/E			
8	04/08/2013	420,149	96.6%	
	W/E			
8	11/08/2013	413,461	96.5%	
0	W/E	402 525	06 20/	
8	10/U0/2013	403,335	90.3%	
Q	25/08/2013	417 216	96 2%	
8	W/F	+1/,210	JUIT /0	
9	01/09/2013	427,343	96.0%	
	W/E		2 3.0 70	
9	08/09/2013	410,663	96.0%	
	W/E			
9	15/09/2013	395,337	96.6%	
	W/E		_ ·	
9	22/09/2013	410,869	95.3%	
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4	390,532	95.4%	
4	398,018	96.1%	
4	406,929	95.3%	
4	418,413	94.3%	6
4	409,118	94.3%	
4	410,878	95.0%	
4	429,996	94.8%	
4	438,615	95.0%	
4	446,850	96.3%	
4	450,955	95.8%	
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	W/E			
3	30/03/2014	433.777	95.8%	
3	W/E		22.070	1
4	06/04/2014	449.931	94.3%	
	W/F		211070	
4	13/04/2014	427 975	95 4%	
	W/F	127,575	55.170	
4	20/04/2014	432 610	96 5%	
	W/F	452,010	50.570	
Λ	27/04/2014	442 081	04 80%	
	27/04/2014	442,001	94.070	
-		110 012		
5	04/05/2014	440,942	95.0%	
_		440.044	04.004	
5	11/05/2014	448,841	94.9%	
	W/E			
5	18/05/2014	450,096	94.9%	1
	W/E			
5	25/05/2014	457,670	94.6%	
	W/E			
6	01/06/2014	430,472	94.8%	
	W/E			
6	08/06/2014	444.073	94.4%	
	W/F	,,,,,,	5 11 7 0	1
F	15/06/2014	455 730	95 20%	
0	13/00/2014	455,755	95.270	
C		460.002		
0	22/06/2014	400,803	95.8%	
<i>c</i>		455.264		
6	29/06/2014	455,264	95.6%	
	W/E			
7	06/07/2014	450,424	95.2%	
	W/E			
7	13/07/2014	452,998	95.4%	
	W/E			
7	20/07/2014	456,493	94.8%	
	W/E			
7	27/07/2014	450,999	95.0%	
	W/E			
8	03/08/2014	431,492	95.6%	
	W/E	, -		
8	10/08/2014	421.257	95.1%	
5	W/F	,,	50.170	
8	17/08/2014	401 499	95 4%	
5	W/F		JJ.770	
o	24/08/2014	207 220	95 60%	
0	 \//E	557,255	50.070	
•	VV/E	411.020	04 20/	
8	<u>31/08/2014</u>	411,938	94.2%	
-	W/E			
9	0//09/2014	422,711	93.9%	
	W/E			
9	14/09/2014	430,940	94.8%	1
	W/E			
9	21/09/2014	441,071	94.7%]
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	W/E		
9	28/09/2014	433,490	95.1%
	W/E		
10	05/10/2014	435,105	94.5%
	W/E		
10	12/10/2014	422,514	93.8%
	W/E		
10	19/10/2014	433,282	93.0%
	W/E		
10	26/10/2014	427,194	93.7%
	W/E		
11	02/11/2014	417,360	93.7%
	W/E		
11	09/11/2014	418,269	93.5%
	W/E		
11	16/11/2014	429,166	92.9%
	W/E		
11	23/11/2014	430,273	93.9%
	W/E		
11	30/11/2014	432,415	93.5%
	W/E		
12	07/12/2014	436,229	91.8%

Appendix two - SPSS Outputs: General Linear Model & Bivariate Correlation

Retween-Sub	iects	Factors
Delween-Sub	Jecus	1 aciois

		N
Month Number	1	18
	2	16
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	11	21
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	10 11 12	17 21 19						
			Multivari	ate Tests ^a				2
Effect			Value	F	Hypothesis df	Error df	Sig.	6
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_							
	Intercept	Pillai's Trace	1.000	168114689.156 ♭	5.000	198.000	.000
		Wilks' Lambda	.000	168114689.138 ♭	5.000	198.000	.000
		Hotelling's Trace	4245320.433	168114689.138 ♭	5.000	198.000	.000
		Roy's Largest Root	4245320.433	168114689.138 ♭	5.000	198.000	.000
	MonthNumber	Pillai's Trace	1.257	6.165	55.000	1010.000	.000
		Wilks' Lambda	.164	8.002	55.000	920.084	.000
		Hotelling's Trace	2.958	10.562	55.000	982.000	.000
		Roy's Largest Root	2.246	41.243 ^c	11.000	202.000	.000

a. Design: Intercept + MonthNumber

b. Exact statistic

c. The statistic is an upper bound on F that yields a lower bound on the significance level.

		Type III Sum					
Source	Dependent Variable	of Squares	df	Mean Square	F	Sig.	
Corrected Model	Type 1 Departments - Major A&E	14412932799. 298ª	11	1310266618.1 18	15.709	.000	
	Type 2 Departments - Single Specialty	61789496.868 ь	11	5617226.988	13.567	.000	
	Type 3 Departments - Other A&E/Minor Injury Unit	7384530987.5 65 ^c	11	671320998.87 0	19.510	.000	
	Total attendances	43896097123. 934 ^d	11	3990554283.9 94	19.237	.000	
	Percentage in 4 hours or less (type 1)	123.985 ^e	11	11.271	3.486	.000	
	Percentage in 4 hours or less (all)	56.627 ^f	11	5.148	3.579	.000	
Intercept	Type 1 Departments - Major A&E	15959427270 651.908	1	15959427270 651.908	191336.621	.000	
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Tests of Between-Subjects Effects

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	International Jour	nal of Quality a	& Reliabili	ty Managemer	nt	
						I
	Type 2 Departments - Single Specialty	31418472695. 613	1	31418472695. 613	75883.007	.000
	Type 3 Departments - Other A&E/Minor Iniury Unit	37345300513 91.360	1	37345300513 91.360	108532.194	.000
	Total attendances	37267007758 329.140	1	37267007758 329.140	179654.040	.000
	Percentage in 4 hours or less (type 1)	1872221.200	1	1872221.200	579093.698	.000
	Percentage in 4 hours or less (all)	1956880.700	1	1956880.700	1360567.799	.000
MonthNumber	Type 1 Departments - Major A&E	14412932799. 299	11	1310266618.1 18	15.709	.000
	Type 2 Departments - Single Specialty	61789496.868	11	5617226.988	13.567	.000
	Type 3 Departments - Other A&E/Minor Injury Unit	7384530987.5 65	11	671320998.87 0	19.510	.000
	Total attendances	43896097123. 934	11	3990554283.9 94	19.237	.000
	Percentage in 4 hours or less (type 1)	123.985	11	11.271	3.486	.000
	Percentage in 4 hours or less (all)	56.627	11	5.148	3.579	.000
Error	Type 1 Departments - Major A&E	16848861955. 505	202	83410207.701		
	Type 2 Departments - Single Specialty	83635740.127	202	414038.317		
	Type 3 Departments - Other A&E/Minor Injury Unit	6950703213.1 45	202	34409421.847		
	Total attendances	41902400703. 548	202	207437627.24 5		
	Percentage in 4 hours or less (type 1)	653.070	202	3.233		
	Percentage in 4 hours or less (all)	290.533	202	1.438		
Total	Type 1 Departments - Major A&E	16048768922 052.000	214			
	http://mc	.manuscriptce	entral.com	/ijqrm		

	Type 2 Departments - Single Specialty	31653516089. 000	214		
	Type 3 Departments - Other A&E/Minor Injury Unit	37575233708 18.000	214		
	Total attendances	37471992020 215.000	214		
	Percentage in 4 hours or less (type 1)	1881096.930	214		
	Percentage in 4 hours or less (all)	1965672.606	214		
Corrected Total	Type 1 Departments - Major A&E	31261794754. 803	213		
	Type 2 Departments - Single Specialty	145425236.99 5	213		
	Type 3 Departments - Other A&E/Minor Injury Unit	14335234200. 710	213		
	Total attendances	85798497827. 482	213		
	Percentage in 4 hours or less (type 1)	777.055	213		
	Percentage in 4 hours or less (all)	347.160	213		

a. R Squared = .461 (Adjusted R Squared = .432)

b. R Squared = .425 (Adjusted R Squared = .394)

c. R Squared = .515 (Adjusted R Squared = .489)

d. R Squared = .512 (Adjusted R Squared = .485)

e. R Squared = .160 (Adjusted R Squared = .114)

f. R Squared = .163 (Adjusted R Squared = .118)



Correlations (pre-transformation)

	Correlations (pre-transform	nation)		-	
				Percentage in	
			Total attend-	4 hours or less	N
			ances	(all)	
Total attendances	Pearson Correlation		1	132	
	Sig. (2-tailed)			.053	
	http://mc.manuscriptcentra	ıl.com/ijqr	m		

	N			214	214
	Bootstrap ^c	Bias		0	001
		Std. Error	_	0	.054
		95% Confidence Interval	Lower	1	235
			Upper	1	022
Percentage in 4 hours or	Pearson Co	rrelation		132	1
less (all)	Sig. (2-tailed	l)		.053	
	N			214	214
	Bootstrap ^c	Bias		001	0
		Std. Error		.054	0
		95% Confidence Interval	Lower	235	1
			Upper	022	1

c. Unless otherwise noted, bootstrap results are based on 1000 bootstrap samples

-		Correlations (post-transfor	mation)		
				Total attend-	
	_			ances	Rlog10
Total attendances	Pearson Cor	relation		1	.142 [*]
	Sig. (2-tailed)			.038
	N			214	214
	Bootstrap ^c	Bias		0	.001
		Std. Error		0	.058
		95% Confidence Interval	Lower	1	.032
			Upper	1	.263
Rlog10	Pearson Correlation			.142 [*]	1
	Sig. (2-tailed)		.038	
	N			214	214
	Bootstrap ^c	Bias		.001	0
		Std. Error		.058	0
		95% Confidence Interval	Lower	.032	1
			Upper	.263	1
*. Correlation is sign c. Unless otherwise	ificant at the 0.1 noted, bootstra	05 level (2-tailed). p results are based on 1000 l	bootstrap sa	Imples	
		http://mc.manuscriptcen	tral.com/ij	qrm	

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