1 2	Mn3O4 tetrahedral with carbonyldiimidazole nanoflower deposition on Laser Scribed Graphene for selective bio-capture.
3	
4	Sivainesh Devi Remesh ^{1,2} , Jeysree Chelvaraj ¹ , Veeradasan Perumal ^{1,2} ,
5	Subash C.B. Gopinath ^{3,4,5,} , Mark Ovinis ⁶ , Saravanan Karupannan ² , Natarajan Arumugam ⁷ ,
6	Raju Suresh Kumar ⁷
7	
8 9	¹ Department of Mechanical Engineering, Universiti Teknologi PETRONAS, 32610 Seri Iskandar, Perak Darul Ridzuan, Malaysia.
10 11	² Centre of Innovative Nanostructures and Nanodevices (COINN), Universiti Teknologi PETRONAS, 32610 Seri Iskandar, Perak Darul Ridzuan, Malaysia.
12 13 14 15 16	³ Center for Global Health Research, Saveetha Medical College & Hospital, Saveetha Institute of Medical and Technical Sciences (SIMATS), Thandalam, Chennai 602 105, Tamil Nadu, India. ⁴ Faculty of Chemical Engineering & Technology, Universiti Malaysia Perlis (UniMAP), 02600 Arau, Perlis, Malaysia.
17 18	⁵ Institute of Nano Electronic Engineering, Universiti Malaysia Perlis (UniMAP), 01000 Kangar, Perlis, Malaysia.
19 20	⁶ School of Engineering and the Built Environment, Faculty of Computing, Engineering and the Built Environment, Birmingham City University, B4 7XG, UK.
21 22	⁷ Department of Chemistry, College of Science, King Saud University, P.O. Box 2455, Riyadh 11451, Saudi Arabia.
23	1. sivainesh_22010999@utp.edu.my
24	2. jeysree_17006825@utp.edu.my
25	3. veeradasan.perumal@utp.edu.my
26	4. subash@unimap.edu.my
27	5. mark.ovinis@bcu.ac.uk
28	6. saravanan_karuppanan@utp.edu.my
29	7. anatarajan@ksu.edu.sa
30	8. sraju@ksu.edu.sa
31	
32	*Corresponding author: veeradasan.perumal@utp.edu.my

33 Abstract

Dengue fever, a mosquito-borne viral infection, poses a significant global health challenge, 34 35 particularly in tropical and subtropical regions. The absence of non-effective vaccines and specific treatments underscores the need for advanced diagnostic tools for early detection and 36 management. This study presents a novel biosensor for detecting dengue virus type 4 (DENV-37 38 4) by combining carbonyldiimidazole nanoflower (CDI-NF) with Mn₃O₄ on laser-scribed graphene (LSG). Material characterization techniques, including Raman spectroscopy, TEM, 39 XRD, XPS, and FTIR, were employed to confirm the successful integration of Mn₃O₄ and CDI-40 NF, resulting in a unique 3D flower-like structure. In order to verify the sensing efficiency, a 41 selective DNA sample captured on LSG/Mn₃O₄-CDI-NF was investigated for specifc binding 42 with Aedes Aegyptii target DNA through selective hybridisation and mismatch analysis. 43 Electrochemical impedance studies further confirmed sensitive detection of up to 1 fM, where 44 the sensitivity confirmed by large transfer resistance (R_{ct}) before and after hybridization with 45 the a regression coefficient 0.97373. EIS results demonstrated successful surface modifications 46 and the biosensor's specificity in distinguishing between complementary, mismatched, and 47 non-complementary target sequences. The biosensor's ability to differentiate between these 48 sequences highlights its potential for accurate and targeted DENV-4 detection, offering a 49 promising avenue for advancing dengue diagnostics. 50

51

52

Keywords: Electrochemical biosensor; surface functionalization; Laser scribed graphene; Dengue virus

54 **1.0 Introduction**

Dengue fever is a mosquito-borne viral infection that poses a significant global health 55 burden. It is transmitted by the bites of infected Aedes mosquitoes, primarily Aedes aegypti 56 57 and Aedes albopictus. The virus manifests in a spectrum of clinical presentations, ranging from asymptomatic infection to severe dengue, which can lead to life-threatening complications like 58 dengue hemorrhagic fever and dengue shock syndrome. Dengue virus belongs to the 59 60 Flaviviridae family and comprises four distinct serotypes (DENV-1 to DENV-4). Infection with one serotype provides immunity to that specific serotype but only partial or temporary 61 immunity to others, increasing the risk of severe disease upon subsequent infections [1], [2], 62 [3]. Dengue fever is a significant global health concern, putting a considerable burden on public 63 health systems. It leads to millions of infections and hospitalizations every year. The symptoms 64 of dengue fever are similar to those of the flu and can range from mild to severe. In severe 65 cases, the disease can progress to a life-threatening condition known as dengue hemorrhagic 66 fever (DHF). Dengvaxia is the first approved dengue vaccine, made by Sanofi Pasteur. It uses 67 a weakened yellow fever virus as its base, with parts replaced by pieces of all four dengue virus 68 69 types. Given in three doses, Dengvaxia seems to work well for people who've had dengue before. However, it can increase the risk of severe dengue in those who never had it before. 70 71 This might happen because of a process called antibody-dependent enhancement, where existing antibodies can make the infection worse. Because of this safety concern, Dengvaxia's 72 use is limited in some places. Still, it's valuable in areas with lots of dengue, especially where 73 many people have had it before. Scientists are still studying its risks and benefits to find the 74 safest ways to use it [4]. Among the four types of dengue virus, DENV-4 is a particular concern 75 as it poses a significant threat to public health. This type of virus is found in Asia, Africa, and 76 77 the Americas, adding to the overall burden of dengue fever.

Biosensors, employing techniques such as electrochemical, optical, and piezoelectric 78 methods, have emerged as promising tools for rapid and sensitive detection of dengue viruses 79 and its associated biomarkers. Biocapture devices are gaining popularity and offer rapid 80 diagnosis and timely treatment. Their high accuracy in detecting dengue virus components or 81 antibodies ensures reliable results. The preference for non-invasive or minimally invasive 82 testing methods, combined with their cost-effectiveness and ease of use, makes these devices 83 84 more accessible in places with limited resources and regions prone to dengue outbreaks. Moreover, these devices play a vital role in disease surveillance and outbreak management, 85 86 enabling early detection and better response strategies. However, the effectiveness of biosensors for detecting dengue can be improved [5]. 87

The integration of laser-scribed graphene (LSG) into bioelectrodes offers several key 88 advantages for biosensor applications [6]. LSG's exceptional electrical conductivity facilitates 89 rapid electron transfer between the biorecognition element (e.g., enzyme, antibody) and the 90 transducer, enabling fast and sensitive signal detection [7]. Moreover, its high surface area 91 provides ample space for immobilizing a large number of biorecognition elements, enhancing 92 the sensor's sensitivity and detection limit [8]. Additionally, LSG's biocompatibility and 93 chemical stability make it suitable for various biological environments, minimizing 94 95 interference from background molecules [9]. Furthermore, the laser-scribing process is a simple, cost-effective, and scalable method for fabricating LSG electrodes, making it a 96 promising technology for the development of next-generation, high-performance biosensors. 97

A possible avenue is the use of manganese (II, III) oxide, commonly known as Mn₃O₄, which has garnered significant attention from researchers due to its wide range of properties and potential applications. By combining Mn₃O₄ with materials such as graphene, nanocomposites with enhanced properties can be created. For instance, when Mn₃O₄ is

incorporated into graphene-based nanocomposites, it has demonstrated improved performance 102 as electrodes in supercapacitors [10]. Mn_3O_4 , with its mixed valence states of Mn^{2+} and Mn^{3+} , 103 undergoes reversible redox reactions at the electrode-electrolyte interface during charging and 104 discharging. These reactions involve the transfer of electrons between the Mn ions and the 105 electrolyte, leading to changes in the oxidation states of manganese. This Faradaic process 106 contributes significantly to the overall capacitance of the supercapacitor [11]. As 107 108 nanotechnology continues to progress, the use of Mn₃O₄ nanoparticles and nanostructures shows great promise in nanotechnology and nanomedicine. Mn₃O₄ can be synthesized in 109 110 various forms, such as nanorods, nanoparticles [12], and nanocomposites [10]. This versatility enables researchers to customize the material's properties to suit specific applications. Remesh 111 et al. [13], developed a selectively growing nano-octahedral Mn₃O₄ on lignin-derived laser 112 scribed graphene for microsupercapacitor applications. Improved Electrical Conductivity 113 whereas Mn3O4, while possessing good intrinsic conductivity, can be further enhanced by its 114 integration with graphene. Graphene's excellent electrical conductivity provides a conductive 115 network that facilitates electron transport, reducing internal resistance and improving charge 116 transfer kinetics [13]. The resulting composite exhibits high performance, attributed to the 117 synergistic effects between Mn₃O₄ and graphene. Their research opened up new avenues for 118 developing efficient energy storage devices with enhanced capacitance and stability. 119

Biosensors can significantly benefit from the incorporation of nanomaterials in various dimensions (0D to 3D). Among these, multifunctional hybrid nanostructures have gained significant traction due to their successful application in diverse fields. Hybrid nanomaterials with 3D flower-like morphologies, first reported in 2012 by Zare et al., have emerged as a prominent class of materials. Their hierarchical structure offers several advantages, including a high surface area, excellent catalytic properties, enhanced loading efficiency, and strong adsorption capacity. These factors have fueled the rapid development of these materials. A wide range of inorganic (e.g., copper, calcium, zinc, iron) and organic components (e.g.,
enzymes, aptamers, DNA) have been successfully utilized to synthesize these hybrid
nanoflowers with diverse morphologies, such as rosette, rhombic, and spherical shapes [14],
[15], [16], [17], [18], [19], [20].

A nanoflower refers to a specific type of nanostructure that takes on the shape of a 131 flower at the nanoscale level. It is a three-dimensional arrangement of nanomaterials, 132 133 characterized by nanoscale petals or branches radiating from a central core, resembling the natural structure of a flower. One such nanoflower is the carbonyldiimidazole-nanoflower 134 (CDI-NF), a bimetallic alloy nanoflower structure known for its outstanding catalytic activity. 135 This material possesses several properties that make it highly promising for various 136 applications. 1,1'-Carbonyldiimidazole (CDI) is an organic compound known for its highly 137 reactive nature as a carboxylating agent. It possesses two acylimidazole leaving groups and 138 hydroxylated surfaces, making it suitable for bioconjugation, the process of linking an analyte 139 to a surface. CDI is frequently employed as a linker in the construction of many biosensor 140 surfaces. Notably, the imidazole functional groups within CDI demonstrate a strong interaction 141 142 with copper atoms, leading to the formation of charge-transfer complexes [21], [22], [23]. CDI-NF exhibits a large surface area, which is beneficial for biosensing applications as it can 143 144 efficiently bind to many molecules, making it suitable for detecting and analysing various substances. Additionally, its enhanced catalytic activity makes it an excellent candidate for 145 catalysts, facilitating easier and more efficient chemical reactions with other molecules. 146 Furthermore, CDI-NF demonstrates good magnetic properties, adding to its versatility for 147 potential applications in different fields. Another advantage is its relatively straightforward 148 synthesis process, allowing for the production of large quantities of this nanoflower. Overall, 149 150 CDI-NF holds great promise as a material with diverse applications, owing to its high surface area, improved catalytic activity, and favourable magnetic properties. Using Laser Scribed 151

152 Graphene (LSG) and a hybrid nanoflower made of copper (Cu) and 1,1'-carbonyldiimidazole 153 (CDI), Subramani et al [24] developed a new capacitive aptasensor capable of detecting β -154 lactoglobulin in milk with a detection limit of 1 attogram per milliliter (ag/ml).

The early-stage diagnosis and effective treatment of dengue serotype 4 are hindered by 155 the absence of efficient bio-capture materials that specifically target and capture the virus. 156 Current bio-capture materials exhibit insufficient binding affinity towards dengue serotype 4, 157 leading to lower sensitivity and accuracy in diagnosis and treatment. Additionally, many of 158 these materials lack long-term stability and durability, limiting their practical application for 159 dengue serotype 4 capture and detection in real-world scenarios [25]. Furthermore, the intricate 160 and time-consuming synthesis and fabrication methods of these bio-capture materials pose 161 challenges in their large-scale production and practical implementation [26]. Addressing these 162 issues and developing advanced bio-capture materials with high specificity, sensitivity, 163 stability, and scalability is crucial for improving the early detection and management of dengue 164 serotype 4 infections. 165

In this work, LSG/Mn₃O₄ tetrahedral and carbonyldiimidazole nanoflower was 166 synthesized to create a composite bio-capture material. The composite material was 167 characterized using Transmission Electron Microscopy, Raman Spectroscopy, X-ray 168 photoelectron spectroscopy, Fourier Transform Infrared Spectroscopy and X-ray diffraction, 169 170 to assess its morphological, structural, and electrical performance. The binding affinity of the composite towards dengue serotype 4 was examined to evaluate its capabilities as a bio-capture 171 material. The potential application of the composite was explored in the context of its suitability 172 and relevance for early-stage diagnosis and efficient treatment of the disease. The bio-173 characterisation was conducted using Electrochemical Impedance Spectroscopy. By 174 investigating and understanding the properties and performance of this composite material, we 175

aim to contribute valuable insights into the development of advanced bio-capture materials fordisease detection and management.

178 **2.0 Materials and methods**

179 2.1 Materials

The polyimide film was acquired from Avantis Laboratory Supply, and the lignin was isolated 180 from the EFB oil palm [27], The following materials were purchased: ethanol (C_2H_5OH), 181 monoethanolamine, MEA (C₂H₇NO), 1,1'-Carbonyldiimidazole (CDI, reagent grade), copper 182 sulphate pentahydrate, hexamethylenetetramine, HMT (C₆H₁₆N₂), manganese (II) nitrate 183 tetrahydrate (Mn(NO₃)₂·4H₂O), and copper sulphate pentahydrate (CuSO₄.5H₂O) were all 184 purchased from Sigma-Aldrich. First Base Chemicals' phosphate buffer saline (PBS, 10 mM, 185 pH 7.4) was used for rinsing, dilution, and as an electrolyte for capacitance tests. The 186 187 oligonucleotide sequences used were: probe DNA (p-DNA): 5'-amine-C6-C TTC CAC CAG GAG TAC AGC TTC CTC-3'; complementary target DNA (t-DNA): 5' -GAG GAA GCT 188 GTA CTC CTG GTG GAA G-3'; non-complementary target DNA (nc-DNA): 5'-ATG AAG 189 CTG TAG TCT CAC TGG AAG G-3'; one base mismatched target DNA (m-DNA): 5' -GAG 190 GAA GCT GTA GTC CTG GTG GAA G- 3'; three base mismatched target (tm-DNA): 5' -191 192 GAG GAA GCT GTT GAC CTG GTG GAA G-3' were purchased from Sigma-Aldrich Co., Ltd. (USA). 193

194

2.2 Preparation of Laser Scribed Graphene (LSG)

The lignin was coated on the polyimide (PI) film because PI is a good conductor of heat and electricity, which is essential for laser scribing. After cleaning the PI film with ethanol, it was allowed to dry at room temperature. The polyimide substrate covered with lignin was cured for an hour at 50°C before laser scribing. The laser scribing process was chosen because it is the most straightforward and energy-efficient method of obtaining graphene from graphite.
Before the laser scribing process, a computer-aided design of Interdigitated Electrode (IDE)
was drawn using the laser scribing machine software. Following laser scribing, the graphenelignin mixture was separated by dissolving the lignin component in distilled water, leaving the
insoluble graphene as a solid residue. The parameters of the laser machine are shown in Table
1.

- 206
- 207 2.3 Preparation of MnO Seed Solution and Coating of LSG

208 Manganese acetate dihydrate in ethanol was used to make MnO seed solution (sol gel). monoethanolamine (MEA) was used as a stabiliser. A 0.2 mol/L salt solution is first made and 209 2.45 g of manganese acetate dihydrate dissolved in 50mL of ethanol. The salt solution is then 210 stirred for 30 minutes on a hot plate at 87°C and 1000 revolutions per minute. 50.9 µL of the 211 MEA solution was added to the salt solution every 10 minutes for 2 hours. Before use, the 212 mixture is allowed to mature for 48 hours. LSG was then coated with the MnO seed solution. 213 The LSG samples were subsequently placed on the spin coater on a clean commercial 214 polyimide (PI) film with tape to prevent the sample from falling from the vacuum. 2-3 drops 215 of MnO seed solution was added to the samples. The parameters of the spin coater are shown 216 in Table 2. After spin coating, the samples were placed on the hot plate. For the first 20 minutes, 217 the temperature is set to 60°C. The temperature is then raised to 150°C for 10 minutes. Finally, 218 219 the temperature was set to 50°C. The solution took approximately 25 minutes to reach the desired temperature. 220

221

222 2.4 Hydrothermal Synthesis

The hydrothermal synthesis method was used to To produce hybrid nanocomposites with improved characteristics by inducing the growth and attachment of nanostructured LSG.

Hexamethylenetetramine (HMT) was used as a reducing agent, and manganese (II) nitrate as a 225 precursor to form manganese oxide nanostructures on the LSG substrate. A solution of HMT 226 and Manganese (II) nitrate was prepared by adding 0.263 g of the HMT solution and 0.471 g 227 of manganese (II) nitrate solution to 75 mL of water in two separate beakers. The beakers were 228 covered with Parafilm and put on a magnetic stirrer for 20 minutes. The manganese (II) nitrate 229 solution and the HMT solution were combined after 20 minutes and placed back on the 230 231 magnetic stirrer for another 20 minutes. The LSG substrate attached to a Teflon block is then immersed in the solution, ensuring that the entire LSG surface was coveredAluminium foil was 232 233 used to seal the beaker and placed in an oven for 4 hours. The oven settings are shown in Table 3. The LSG substrate with the formed manganese oxide nanostructures was retrieved after the 234 hydrothermal synthesis process was completed. 235

236

237 2.5 Synthesis of Carbonyldiimidazole-copper Nanoflower (CDI-NF)

CDI-nanoflowers (CDI-NFs) were produced using a modified one-pot synthesis 238 process. A centrifugal tube containing separate CDI solutions (3 ml) in Phosphate Buffered 239 Saline (PBS) at concentrations of 0.1 mg/ml and 0.05 mg/ml was filled with 20 µl of a copper 240 sulphate pentahydrate solution (200 mM). The mixture was vortexed for 30 seconds at 3000 241 rpm before resting at room temperature for 24 hours, with blue precipitates forming at the 242 bottom of the centrifuge tube. The precipitates were then separated by centrifugation at 4000 243 rpm for 15 minutes, followed by filtration and rinsed three times with Milli-Q water. The 244 nanofibers were then collected and stored in a refrigerator at -20 °C until further use. 245

246

247 **2.6 Material Characterization**

Transmission electron microscopy, or TEM (Hitachi, HT7830), was used to analyse the
surface morphology and microstructure of the electrode. The electrode's X-ray diffraction and

XRD patterns were obtained at 0.02°/step and 2 s/step using Panalytical X'Pert3 Powder. The 250 studied material's Raman Spectra were obtained using a Horiba, HR800 Raman Spectrometer, 251 which used a 514 nm laser for excitation. The electrode's specific surface area (SSA) and pore 252 diameter distribution were assessed using the Tristar 3020 Plus based on the Barrett Joyner 253 Halenda (BJH) model and the Brunauer-Emmett-Teller (BET) technique. X-ray photoelectron 254 spectroscopy and Thermo Scientific K-X-ray Alpha photoelectron spectroscopy were used to 255 256 analyse the elemental composition of the electrode. measurements were made using Fouriertransform infrared spectroscopy (FTIR) (Perkin Elmer Spectrum One) to determine the 257 258 presence of functional groups in the material.

259

260 2.7 DNA Immobilization and Hybridization

To facilitate covalent bond interaction with the probe DNA, CDI NF was deposited on the IDE. 5 μ L of the probe DNA solution was then added to the IDE, incubated for one hour, and washed with PBS. Target DNA at different concentrations (1 fM to 1 nM) was immobilised on the IDE for hybridization studies. Mismatched and non-complementary DNA sequences were investigated in detail.

266

267 **3.0 Results and Discussion**

3.1 Morphological analysis of CDI-NFs on LSG/Mn₃O₄ Transmission Electron Microscopy (TEM).

The shape and structure of the CDI-NFs on LSG/Mn₃O₄ were examined in further detail using TEM. The homogeneous deposition of Mn₃O₄ is shown in Figures 1 (a-d). The deposition of CDI-NFs on LSG/Mn₃O₄ are shown in Figure 1(b), (c), and (d) with the dark clumps illustrating the distribution of CDI-NFs on the surface, consistent with the 3D flower-like shape that CDI-NFs normally display. More defined complete flower-like morphology was seen (Fig. 1d) with multiple NFs of ~ $20-30 \mu m$ grown in a EIS. The image also clearly shows the close interaction between the black clumps and the LSG/Mn₃O₄. Electrochemical processes and effective electron transport depend on this close contact. CDI-NFs can greatly improve electrochemical performance when added because they have a high surface area and numerous active sites for electrochemical processes. Apart from that, mass transfer and electrolyte diffusion are facilitated by the nanoflowers' porous structure. As a result, the addition of CDI-NF enhances surface area and electrical conductivity.

282

283 3.2 Optical Analysis of CDI-NFs on LSG/Mn₃O₄ through Raman Spectroscopy 284 (RAMAN).

Raman was used to determine the structure of a material and the amount of a particular 285 component in a mixture. As shown in figure 2, the smaller peaks around 310 and 350 cm⁻¹ is 286 the T_{2g} symmetry mode, which is doubly degenerate and consistent with the tetragonal structure 287 of Mn₃O₄. The sharp peaks around 640 cm⁻¹ for both graphs are the distinctive Mn₃O₄ peaks 288 corresponding to the Mn₃O₄ vibrational mode. This distinctive peak is sometimes referred to 289 as the A1g mode, representing the divalent manganese ions' Mn-O breathing vibration in 290 tetrahedral coordination [28]. The peaks observed at 1350, 1577, and 2690 cm⁻¹ is attributed 291 to graphene, with the presence of the D band peak at approximately 1350 cm⁻¹ closely 292 associated with the level of disorder in graphene [29]. The G and 2D peaks of graphene were 293 294 identified at around 1577 and 2690 cm⁻¹, respectively [30], [31]. The addition of CDI-NF is correlated with the sample's peak at 2440 cm⁻¹. The peak at 2440 cm⁻¹ indicates the presence 295 of CDI molecules around the copper atoms, which is due to the stretching vibration of the 296 carbon-nitrogen double bond (C=N) of the CDI ligand [32]. Moreover, the peak at 2920 cm⁻¹, 297 which indicates the presence of alkyl functional groups, is due to the stretching vibration of the 298 C-H bond of the alkyl groups on the surface of the copper nanoflowers [33]. The water 299

300 molecules' OH stretching vibration corresponds to the peak at 3237 cm⁻¹. The existence and 301 structure of water molecules in the sample correspond to this vibrational mode [34].

302

303 3.3 Validation of immobilization and hybridization through Fourier-transform infrared 304 (FTIR) spectroscopy X-ray photoelectron spectroscopy (XPS) and X-RAY Diffraction 305 (XRD).

306 FTIR is an effective analytical technique that assesses a sample's infrared light absorption, transmission, and reflection. The FTIR spectra analysis of the composite material 307 308 consisting of CDI-NF and Mn₃O₄ reveals distinctive peaks corresponding to various functional groups. In particular, the spectrum displays prominent peaks at 34709 cm⁻¹, attributed to the 309 O-H stretching vibration of water molecules [35]. This finding implies that the CDI-NF surface 310 contains hydrophilic moieties, indicating that the material has a natural ability to bind water. 311 Furthermore, the peaks at 1650 cm⁻¹ indicate the presence of C=O stretching vibration of 312 carboxyl and carbonyl functional groups [36]. A wider peak is observed in the bare Mn₃O₄ 313 graph, compared to the peaks with CDI-NF. This variance in peak width can be attributed to 314 the interaction of Mn₃O₄ with CDI-NF, which may lead to changes in the chemical environment 315 and bonding of the Mn-O units, resulting in narrower peaks in the FTIR spectrum. 316

The peak at 1384 cm⁻¹ in Figure 3 could be attributed to continued CH₃ or CH₂ 317 vibrations [37]. According to Pham et al [12], the peak at 1384 cm⁻¹ corresponds with carbon-318 hydrogen (C-H) stretching bonds and illustrates the dynamic behaviour of C-H bonds during 319 stretching vibrations. The amount of C-H bonds in the sample usually corresponds to the 320 amplitude of the C-H peak. An increased concentration of aliphatic hydrocarbons is indicated 321 by a stronger peak. The peak at 1252 cm⁻¹ could indicate the continuation of C-O vibrations, 322 possibly related to the P-O stretching in the composite material [38]. When CDI-NF is added, 323 an FTIR spectrum shows a P-O signal at 1252 cm⁻¹, which suggests the sample contains 324

phosphate groups. The proportion of phosphate groups in the sample is reflected in the peak's
intensity. The peak at around 500 cm⁻¹ shows the presence of manganese oxide in the sample.
The peak at 500 cm⁻¹ corresponds to a strong Mn-O bond with the Mn-O-Mn peak at 580 cm⁻¹
indicative of the existence of a bridging oxygen atom inside the manganese oxide structure. A
Mn-O-Mn bond is created when the bridging oxygen atom joins two manganese atoms. This
bond is usually stronger than the Mn-O bond.

331 The sample's XPS result at 1225 eV is due to the presence of manganese oxide, more precisely Mn₃O₄. XPS radiation can excite the 3p1/2 orbital of manganese. According to IIton 332 333 et al. (2016),[39] the binding energy of manganese oxide is consistent with the binding energy of the Mn 3p1/2 electron, which is around 1225 eV. Multiple studies have found that the peak 334 at 975 eV is generally connected with the binding energy of the copper (Cu) 2p3/2 orbital. The 335 2p spectra are complex due to overlapping binding energies for Cu metal and Cu (I) species, 336 as well as shake-up structures for Cu (II) species, with the XPS peak at 975 eV due to the 337 copper 2p3/2 orbital binding energy [40]. 338

Additionally, the binding energy values at 530 eV that were observed are consistent 339 with the predicted oxygen peaks and are compatible with the presence of oxygen in the sample. 340 341 Carbon's chemical states including sp2 C-atoms and C-N bonds, can be linked to the XPS peak at 653 eV, based on the work by Author [41] who used XPS analysis to show that carbon was 342 present in various chemical states in their investigation of Cu, N-codoped hierarchical porous 343 carbon (Cu-N-C) with a high pyridinic N content. The existence of carbon and nitrogen in the 344 sample is confirmed by the component at 286.3 eV, which corresponds to C-N bonds [42]. The 345 existence of carbonyldiimidazole copper nanoflowers (CDI-NF) and manganese oxide 346 (Mn₃O₄) is suggestive of the presence of Mn, Cu and O. Organic compounds like CDI have 347 been determined to be present based on the existence of C and N. 348

The XRD spectra of LSG/Mn₃O₄ with and without CDI-NF added are compared in 349 Figure 5. The peaks at 29.1°, 33.08°, 36.3°, 45.8°, 52.3°, 59.1°, 60.8° and 65.3° suggest the 350 presence of Mn₃O₄ [43], which is supported by the tetragonal hausmannite structure of Mn₃O₄ 351 based on XRD analysis. The minor peak at around 74° is indicative of the crystalline planes of 352 Cu, which are not visible in Figure 5 for Day 1, 3 and 5. The CDI-NF causes the LSG/Mn₃O₄ 353 to crystallise more quickly and into smaller crystals, which causes the inclination in graphs (b), 354 355 (c), and (d) and the subsequent decline. More biomolecules can be bonded to the electrode on a greater surface area, increasing the biosensor's sensitivity [44]. Bare LSG/Mn₃O₄ exhibits a 356 357 greater degree of crystallinity compared to LSG/Mn₃O₄ with CDI- NF as the XRD pattern of the bare sample shows sharper peaks and greater intensity diffraction peaks. When CDI-NF is 358 added, the Mn₃O₄'s crystal structure can get disrupted, resulting in larger peaks and reduced 359 360 intensity in the XRD pattern.

The electrochemical and catalytic characteristics of Mn₃O₄ are mostly determined by 361 its crystallographic orientation and phase purity. As the plane with the maximum atomic 362 density and reactivity, the (220) plane, shown by the peak at 29.1°, is essential for catalytic 363 activity and electrochemical performance [45]. Similarly, Mn₃O₄-based materials' 364 electrochemical behaviour is influenced by the (220) and (111) planes, which correspond to 365 the peaks at 29.1° and 33.08°. These planes are crucial for charge transfer and redox processes 366 [46][47]. The peaks at 32.5° and 36.3° represent the (222) and (400) planes, which are similarly 367 important for the exposure of active sites and the improvement of catalytic activity in a variety 368 of applications [48]. 369

370

371 3.6 ELECTROCHEMICAL IMPEDANCE SPECTROSCOPY (EIS): Measurement of 372 Impedance for Surface Functionalization

EIS was used before target detection to evaluate the impedance spectra and the 373 prescribed surface functionalization. EIS applies a small amplitude, alternating current (AC) 374 signal to the biosensor electrode over a wide range of frequencies. The impedance of the 375 system, which is the opposition to the flow of this AC current, is measured. Data Analysis 376 where the measured impedance data is analyzed to extract key parameters, such as Charge 377 378 Transfer Resistance (R_{ct}). This represents the resistance to electron transfer at the electrodeelectrolyte interface. A decrease in R_{ct} often indicates successful binding of the target analyte 379 to the biorecognition element (e.g., enzyme, antibody) on the sensor surface. Then, the 380 Double-Layer Capacitance (Cdl) which reflects the capacitance of the electrical double layer 381 382 formed at the electrode surface. Changes in Cdl can provide information about the surface area available for electron transfer and the extent of analyte binding. Warburg Impedance 383 where the component arises from the diffusion of electroactive species in the solution. 384 385 Changes in Warburg impedance can indicate changes in the diffusion rate of the analyte or 386 the redox probe [49]. EIS can detect very small changes in interfacial properties, making it highly sensitive to subtle changes in the sensor environment upon analyte binding. EIS can 387 be used for label-free detection, eliminating the need for additional labeling steps that can 388 complicate the sensing process. EIS can be used to monitor the binding kinetics of the analyte 389 390 in real-time, providing valuable information about the interaction between the analyte and the biorecognition element. EIS can provide insights into the underlying mechanisms of the 391 biosensing process, such as the rate-limiting steps and the influence of various factors on 392 sensor performance [50], [51]. Three important characteristics from Randles' equivalent circuit 393 were analysed: CPE (constant phase element), Ra (bulk solution resistance), and Rct (charge 394 transfer resistance). The Nyquist plot, depicted in Figure 6, visually represents the semicircles 395 corresponding to the charge transfer resistance (Rct). The variations in each semicircle 396 diameter in Figure 6 (a) represent the modifications made to the changed electrode surface's 397 398 electrical characteristics at each immobilization stage. The bare electrode has a high impedance value of 79441 Ω , indicative of a less conductive surface. Following the addition of CDI-NF, 399

the impedance decreased to 19776 Ω , potentially due to a modification in the surface properties by CDI-NF immobilization. The introduction of the probe resulted in a further reduction in impedance to 1133 Ω , indicating increased surface conductivity, likely due to successful probe immobilization. The trend shifted when the target was dropped onto the modified electrode, causing an increase in impedance to 11878 Ω .

405 This change signifies alterations in the electrical properties of the surface, potentially indicative of interactions between the target and the immobilized probe. The charge transfer 406 resistance for the probe is lower than that of bare and CDI-NF due to the large electrostatic 407 charge caused by the bases and phosphorus present in single-strand DNA (probe). As shown 408 409 in the figure 6 (a), this charge eventually neutralises with additional target with double helix DNA, leading to in an increase in charge transfer resistance. This is further supported by the 410 fact that greater target concentrations from 1f to 1n result in increased charge transfer resistance 411 412 in figure 6 (b), which is caused by a high number of double helices forming on the sensor's surface and high charge transfer DNA. The observed trend in omega values during each 413 immobilization step provides valuable insights into the success of surface modifications and 414 the dynamic changes in impedance throughout the biosensing process. 415

Given that the surface functionalization was successful, the limit of detection was 416 further examined by applying varying DENV-4 concentrations (1 fM - 1 nM) to the probe-417 modified electrode. The analysis involved measuring the electrode using EIS and observing the 418 changes in charge transfer resistance (Rct) and the diameter of semicircles on the Nyquist plot. 419 420 Based on Figure 6 (b), when the concentration of DENV-4 on the modified electrode increased, the charge transfer resistance and the semicircle's diameter increased. The measured impedance 421 422 values showed a clear trend: the maximum impedance value of 11878 Ω was correlated with a DENV-4 concentration of 1nm, while the lowest impedance value of 2290 Ω was associated 423 with a concentration of 1 fm. The impedance values for 10 pM, 1 pM, and 10 fM are 10858 Ω , 424

425 9357 Ω and 5097 Ω respectively. As the concentration increases, the Rct values increase 426 dramatically. This is due to various reasons, including the presence of DENV-4, which 427 increases the number of binding sites on the electrode surface. The larger number of binding 428 sites on the electrode surface increases DENV-4 surface coverage and related interactions 429 leading to a rise in charge transfer resistance.

To investigate the sensitivity of the CDI-Cu-decorated LSG/Mn₃O₄ biosensor, a linear
correlation with the difference in the Rct was plotted according to the equation:

432 $\Delta Rct = Rct_{hybridization} - Rct_{immobilization}$

433 corresponding to the logarithm of the complementary DNA concentrations. As shown in Figure 434 6 (c), Δ Rct increased linearly as the complementary DNA concentration increased. The 435 differences in the values (Δ Rct) between the Rct of the immobilized and hybridized species 436 were found to fit the natural logarithm of the target DNA concentrations according to the linear 437 relation: Δ Rct = 7.1313 x 10⁻⁴ + 4.053 x 10⁻³ with a regression coefficient (R²) of 0.97373.

This analysis aimed to evaluate how various target sequences affected the charge 438 transfer resistance (Rct) in biosensing. Specifically, the third base mismatch in a DENV-4 439 440 target sequence, a non-complimentary target, and a complementary target was investigated as shown in figure 6 (d). There was a clear pattern shown by the Rct values for these. With a Rct 441 442 value of 11878 Ω , the target sequence unique to DENV-4 showed the strongest reaction to the intended target. The target sequence that had a single base mismatch, on the other hand, had a 443 lower Rct value of 2938 Ω , indicating that the system could identify differences in the target 444 sequence. With a Rct value of 994 Ω , the non-complementary target sequence showed the 445 lowest level of interaction. The biosensing system's ability to discriminate between a 446 447 complimentary target, a third base mismatch, and a non-complementary target is demonstrated by this observed pattern, which highlights the system's specificity. Morevoer, the consistency 448 of LSG/Mn₃O₄ decorated CDI-NF bioelectrode analysis was evaluated by examining five 449

samples prepared under identical conditions from the same batch. Figure 6 (e) demonstrates 450 the repeatability curve for this bioelectrode, illustrating a relative standard deviation (RSD) of 451 452 3% from five parallel measurements under consistent processing conditions. Furthermore, the bio-electrode's stability was assessed through an 8-week shelf-life study at 2 °C, with weekly 453 measurements. The results indicate relative stability, with only a 14% decrease in activity over 454 the entire 8-week period as shown in figure 6 (f). The results highlight how sensitive the 455 456 biosensor is to changes in the target sequences, which is essential for precise and targeted detection in biosensing applications. 457

458 4.0 Conclusion

bio-capture 459 novel composite material comprising of Mn₃O₄ and А carbonyldiimidazole-nanoflower (CDI-NF) with remarkable performance for the detection of 460 Dengue Virus Type 4 (DENV-4) was successfully synthesized. The material characterization 461 revealed a well-defined structure and composition, which contributed to its enhanced surface 462 functionalization and sensitivity towards DENV-4. The biosensor exhibited high specificity, 463 distinguishing between complementary, mismatched, and non-complementary target 464 sequences, making it a promising tool for DENV-4 detection. The successful development of 465 this composite bio-capture material and the demonstration of its promising biosensing 466 capabilities represent a significant advancement in disease detection. 467

Future work include further optimizing the synthesis parameters of the composite material. Investigating variables such as laser scribing parameters, sol-gel concentrations, and hydrothermal synthesis conditions could lead to refined material properties and improved performance. It is crucial to validate the biosensor's capabilities in clinical settings by collaborating with healthcare professionals and institutions. Assessing its efficacy in detecting Dengue Virus Type 4 in real patient samples would provide valuable insights into its practical utility. Additionally, exploring multisensor integration is recommended to enhance overall

sensitivity and specificity. Combining the biosensor with other sensor technologies could result
in a more comprehensive diagnostic tool. Finally, the biosensor could be modified to detect a
broader range of pathogens or analytes. Investigating its adaptability for diagnosing various
diseases could contribute to the development of a versatile and multipurpose diagnostic
platform.

482 Credit authorship contribution statement

Jeysree Chelvaraj: Conceptualization, Methodology, Writing - original draft. Sivainesh Devi
Remesh: Writing, editing. Saravanan Karupannan: Supervision, Project administration.
Veeradasan Perumal: Project administration, Supervision, Conceptualization, Methodology.
Mark Ovinis: Visualization, Validation. Subash Gopinath: Formal analysis, Validation.
Natarajan Arumugam: Writing - review & editing, Validation. Raju Suresh Kumar: Writing review & editing, Validation.

489

490 Acknowledgements

The authors thank Universiti Teknologi Petronas (UTP) for providing the space and the opportunity to conduct the research in the Nanotechnology Research Laboratory and the Dye Solar Cell Laboratory, as well as the Ministry of Higher Education Malaysia for supporting the work with the Fundamental Research Grant Scheme (FRGS) (FRGS/1/2022/TK09/UTP/02/3).

The authors gratefully thank funding from Researchers Supporting Project number
(RSP2024R143), King Saud University, Riyadh, Saudi Arabia. The efforts by the team and
staff at UTP's Department of Mechanical Engineering and Centre of Innovative Nanostructures
& Nanodevices (COINN) is acknowledged.

499

- 501
- 502
- 503
- 504

505	References		
506			
507 508	[1]	A. Aliaga-Samanez <i>et al.</i> , "Climate change is aggravating dengue and yellow fever transmission risk," <i>Ecography</i> , Oct. 2024, doi: 10.1111/ecog.06942.	
509 510 511 512	[2]	A. Aliaga-Samanez, D. Romero, K. Murray, M. Segura, R. Real, and J. Olivero, "Potential climate change effects on the distribution of urban and sylvatic dengue and yellow fever vectors," <i>Pathog Glob Health</i> , vol. 118, no. 5, pp. 397–407, 2024, doi: 10.1080/20477724.2024.2369377.	
513 514	[3]	S. Bhatt <i>et al.</i> , "The global distribution and burden of dengue," <i>Nature</i> , vol. 496, no. 7446, 2013, doi: 10.1038/nature12060.	
515 516 517 518	[4]	M. A. A. Mabale, L. M. S. Tejero, L. A. Montes, M. T. M. Collante, M. S. B. Tempongko, and M. C. C. Tolabing, "Implications of information heard about Dengvaxia on Filipinos' perception on vaccination," <i>Vaccine</i> , vol. 42, no. 7, pp. 1673–1681, Mar. 2024, doi: 10.1016/j.vaccine.2024.01.097.	
519 520	[5]	V. Perumal and U. Hashim, "Advances in biosensors: Principle, architecture and applications," 2014, University of South Bohemia. doi: 10.1016/j.jab.2013.02.001.	
521 522 523	[6]	C. Fenzl, P. Nayak, T. Hirsch, O. S. Wolfbeis, H. N. Alshareef, and A. J. Baeumner, "Laser- Scribed Graphene Electrodes for Aptamer-Based Biosensing," <i>ACS Sens</i> , vol. 2, no. 5, pp. 616– 620, May 2017, doi: 10.1021/acssensors.7b00066.	
524 525 526	[7]	P. Nayak, N. Kurra, C. Xia, and H. N. Alshareef, "Highly Efficient Laser Scribed Graphene Electrodes for On-Chip Electrochemical Sensing Applications," <i>Adv Electron Mater</i> , vol. 2, no. 10, Oct. 2016, doi: 10.1002/aelm.201600185.	
527 528 529	[8]	K. Griffiths, C. Dale, J. Hedley, M. D. Kowal, R. B. Kaner, and N. Keegan, "Laser-scribed graphene presents an opportunity to print a new generation of disposable electrochemical sensors," <i>Nanoscale</i> , vol. 6, no. 22, pp. 13613–13622, Nov. 2014, doi: 10.1039/c4nr04221b.	
530 531 532	[9]	D. C. Vanegas <i>et al.</i> , "Laser scribed graphene biosensor for detection of biogenic amines in food samples using locally sourced materials," <i>Biosensors (Basel)</i> , vol. 8, no. 2, Apr. 2018, doi: 10.3390/bios8020042.	
533 534 535 536	[10]	H. J. Cheon, M. D. Adhikari, M. Chung, T. D. Tran, J. Kim, and M. Il Kim, "Magnetic Nanoparticles-Embedded Enzyme-Inorganic Hybrid Nanoflowers with Enhanced Peroxidase- Like Activity and Substrate Channeling for Glucose Biosensing," <i>Adv Healthc Mater</i> , vol. 8, no. 9, 2019, doi: 10.1002/adhm.201801507.	
537 538 539	[11]	H. Jiang, T. Zhao, C. Yan, J. Ma, and C. Li, "Hydrothermal synthesis of novel Mn3O4 nano- octahedrons with enhanced supercapacitors performances," <i>Nanoscale</i> , vol. 2, no. 10, pp. 2195–2198, Oct. 2010, doi: 10.1039/c0nr00257g.	
540 541 542	[12]	T. M. H. Pham <i>et al.,</i> "Facile Ultrasound-Assisted Green Synthesis of NiO/Chitosan Nanocomposite from Mangosteen Peel Extracts as Antibacterial Agents," <i>J Nanomater</i> , vol. 2022, 2022, doi: 10.1155/2022/2485291.	

- 543 [13] S. Remesh *et al.*, "A high performance selectively grown nano-octahedral Mn3O4 on lignin
 544 derived laser scribed graphene for microsupercapacitor applications," *J Energy Storage*, vol.
 545 77, Jan. 2024, doi: 10.1016/j.est.2023.109920.
- A. Aliaga-Samanez, D. Romero, K. Murray, M. Segura, R. Real, and J. Olivero, "Potential
 climate change effects on the distribution of urban and sylvatic dengue and yellow fever
 vectors," *Pathog Glob Health*, vol. 118, no. 5, pp. 397–407, 2024, doi:
 10.1080/20477724.2024.2369377.
- 550 [15] S. K. Rai, L. K. Narnoliya, R. S. Sangwan, and S. K. Yadav, "Self-Assembled Hybrid Nanoflowers
 551 of Manganese Phosphate and I -Arabinose Isomerase: A Stable and Recyclable
 552 Nanobiocatalyst for Equilibrium Level Conversion of d -Galactose to d -Tagatose," ACS Sustain
 553 Chem Eng, vol. 6, no. 5, pp. 6296–6304, May 2018, doi: 10.1021/acssuschemeng.8b00091.
- T. Zhang, Y. Zhou, Y. Wang, L. Zhang, H. Wang, and X. Wu, "Fabrication of hierarchical
 nanostructured BSA/ZnO hybrid nanoflowers by a self-assembly process," *Mater Lett*, vol.
 128, pp. 227–230, Aug. 2014, doi: 10.1016/j.matlet.2014.04.166.
- 557 [17]M. Jing *et al.*, "Self-assembled hybrid nanomaterials with alkaline protease and a variety of558metal ions," *RSC Adv*, vol. 7, no. 76, pp. 48360–48367, 2017, doi: 10.1039/c7ra10597e.
- [18] B. Zhang *et al.*, "Papain/Zn3(PO4)2 hybrid nanoflower: Preparation, characterization and its
 enhanced catalytic activity as an immobilized enzyme," *RSC Adv*, vol. 6, no. 52, pp. 46702–
 46710, 2016, doi: 10.1039/c6ra05308d.
- I. Ocsoy, E. Dogru, and S. Usta, "A new generation of flowerlike horseradish peroxides as a
 nanobiocatalyst for superior enzymatic activity," *Enzyme Microb Technol*, vol. 75–76, pp. 25–
 29, Jul. 2015, doi: 10.1016/j.enzmictec.2015.04.010.
- L. He *et al.*, "Protein-templated cobaltous phosphate nanocomposites for the highly sensitive
 and selective detection of platelet-derived growth factor-BB," *Biosens Bioelectron*, vol. 79,
 pp. 553–560, May 2016, doi: 10.1016/j.bios.2015.12.095.
- 568 [21] M. Yan, S. Ge, W. Gao, C. Chu, J. Yu, and X. Song, "Fluorescence immunosensor based on p569 acid-encapsulated silica nanoparticles for tumor marker detection," *Analyst*, vol. 137, no. 12,
 570 pp. 2834–2839, Jun. 2012, doi: 10.1039/c2an35153f.
- 571[22]J. M. Goddard and D. Erickson, "Bioconjugation techniques for microfluidic biosensors," Anal572Bioanal Chem, vol. 394, no. 2, pp. 469–479, May 2009, doi: 10.1007/s00216-009-2731-y.
- 573 [23] A. Cells, S. Blood, and A. Biotechnology, "Covalent Attachment of Oligonucleotides to
 574 Cellulose Acetate Membranes," vol. 32, no. 4, pp. 599–608, 2004, doi: 10.1081/LABB575 200039650.
- I. G. Subramani, V. Perumal, S. C. B. Gopinath, N. M. Mohamed, M. Ovinis, and L. L. Sze, "1,1'Carbonyldiimidazole-copper nanoflower enhanced collapsible laser scribed graphene
 engraved microgap capacitive aptasensor for the detection of milk allergen," *Sci Rep*, vol. 11,
 no. 1, Dec. 2021, doi: 10.1038/s41598-021-00057-4.
- 580 [25] O. Parkash and R. H. Shueb, "Diagnosis of dengue infection using conventional and biosensor
 581 based techniques," Oct. 19, 2015, *MDPI AG*. doi: 10.3390/v7102877.
- 582[26]A. Singh *et al.*, "Recent advances in electrochemical biosensors: Applications, challenges, and583future scope," Sep. 01, 2021, *MDPI*. doi: 10.3390/bios11090336.

- 584 [27] S. H. Sekeri *et al.*, "Preparation and characterization of nanosized lignin from oil palm (Elaeis
 585 guineensis) biomass as a novel emulsifying agent," *Int J Biol Macromol*, vol. 164, pp. 3114–
 586 3124, Dec. 2020, doi: 10.1016/j.ijbiomac.2020.08.181.
- 587 [28] H. U. Shah, F. Wang, M. S. Javed, N. Shaheen, M. Saleem, and Y. Li, "Hydrothermal synthesis
 588 of reduced graphene oxide-Mn3O4 nanocomposite as an efficient electrode materials for
 589 supercapacitors," *Ceram Int*, vol. 44, no. 4, pp. 3580–3584, Mar. 2018, doi:
 590 10.1016/j.ceramint.2017.11.062.
- 591 [29] J. H. Gao, D. Fujita, M. S. Xu, K. Onishi, and S. Miyamoto, "Unique synthesis of few-layer
 592 graphene films on carbon-doped Pt 83Rh17 surfaces," in ACS Nano, 2010. doi:
 593 10.1021/nn901255u.
- 594[30]V. Nagyte *et al.*, "Raman fingerprints of graphene produced by anodic electrochemical595exfoliation," Nano Lett, vol. 20, no. 5, 2020, doi: 10.1021/acs.nanolett.0c00332.
- [31] M. V. Matham, J. Y. Pae, R. Medwal, and R. S. Rawat, "Synthesis and the development of
 graphene-layered substrates for flexible wearable biosensors," in *Proceedings of the 3rd International Conference on Theoretical and Applied Nanoscience and Nanotechnology*(TANN'19), 2019. doi: 10.11159/tann19.133.
- U. A. Jayasooriya, "Introduction to infrared and Raman spectroscopy," *Spectrochim Acta A*,
 vol. 47, no. 12, 1991, doi: 10.1016/0584-8539(91)80026-f.
- 602[33]Z. Huang, H. Lui, X. K. Chen, A. Alajlan, D. I. McLean, and H. Zeng, "Raman spectroscopy of in603vivo cutaneous melanin," J Biomed Opt, vol. 9, no. 6, 2004, doi: 10.1117/1.1805553.
- 604 [34] Z. Liu, X. Li, and Y. Li, "Raman investigation of water OH stretching vibration," 2022. doi:
 605 10.1117/12.2653582.
- 606 [35] G. J. Thomas, "Applications of Infrared Spectroscopy in Biochemistry, Biology, and Medicine.
 607 Frank S. Parker," *Q Rev Biol*, vol. 47, no. 4, 1972, doi: 10.1086/407481.
- [36] N. Zdolšek, I. Perović, S. Brković, G. Tasić, M. Milović, and M. Vujković, "Deep Eutectic Solvent
 for Facile Synthesis of Mn3O4@N-Doped Carbon for Aqueous Multivalent-Based
 Supercapacitors: New Concept for Increasing Capacitance and Operating Voltage," *Materials*,
 vol. 15, no. 23, 2022, doi: 10.3390/ma15238540.
- 612 [37] M. H. Mohsin and K. S. khashan, "Spectroscopy and Formation of Carbon Nitride by Pulse
 613 Laser Ablation in Liquid of Graphite Target," *Engineering and Technology Journal*, vol. 34, no.
 614 1, 2016, doi: 10.30684/etj.34.1b.4.
- 615[38]L. Deng, T. J. Kim, and M. B. Hägg, "Facilitated transport of CO2 in novel PVAm/PVA blend616membrane," J Memb Sci, vol. 340, no. 1–2, 2009, doi: 10.1016/j.memsci.2009.05.019.
- E. S. Ilton, J. E. Post, P. J. Heaney, F. T. Ling, and S. N. Kerisit, "XPS determination of Mn
 oxidation states in Mn (hydr)oxides," *Appl Surf Sci*, vol. 366, pp. 475–485, Mar. 2016, doi:
 10.1016/j.apsusc.2015.12.159.

W. Prissanaroon, N. Brack, P. J. Pigram, and J. Liesegang, "Electropolymerization of DBSAdoped polypyrrole films on PTFE via an electroless copper interlayer," *Surface and Interface Analysis*, vol. 35, no. 12, pp. 974–983, Dec. 2003, doi: 10.1002/sia.1634.

623 M. Kuang, Q. Wang, P. Han, and G. Zheng, "Cu, Co-Embedded N-Enriched Mesoporous [41] 624 Carbon for Efficient Oxygen Reduction and Hydrogen Evolution Reactions," Adv Energy 625 Mater, vol. 7, no. 17, 2017, doi: 10.1002/aenm.201700193. M. Li et al., "Biomimetic Copper-Based Inorganic-Protein Nanoflower Assembly Constructed 626 [42] 627 on the Nanoscale Fibrous Membrane with Enhanced Stability and Durability," Journal of 628 *Physical Chemistry C*, vol. 120, no. 31, 2016, doi: 10.1021/acs.jpcc.6b03537. [43] B. J. Rani, M. Ravina, G. Ravi, S. Ravichandran, V. Ganesh, and R. Yuvakkumar, "Synthesis and 629 630 characterization of hausmannite (Mn3O4) nanostructures," Surfaces and Interfaces, vol. 11, 631 pp. 28–36, Jun. 2018, doi: 10.1016/j.surfin.2018.02.007. [44] S. Royer and D. Duprez, "Catalytic Oxidation of Carbon Monoxide over Transition Metal 632 633 Oxides," ChemCatChem, vol. 3, no. 1, 2011, doi: 10.1002/cctc.201000378. [45] Q. Xue and Q. Zhang, "Agar hydrogel template synthesis of Mn 3 o 4 nanoparticles through an 634 635 ion diffusion method controlled by ion exchange membrane and electrochemical 636 performance," Nanomaterials, vol. 9, no. 4, 2019, doi: 10.3390/nano9040503. 637 [46] O. Ilchenko et al., "Fast and quantitative 2D and 3D orientation mapping using Raman microscopy," Nat Commun, vol. 10, no. 1, 2019, doi: 10.1038/s41467-019-13504-8. 638 [47] N. G. Imam, M. Harfouche, A. A. Azab, S. Solyman, and R. W. Strange, "Coupling between y-639 640 irradiation and synchrotron-radiation-based XAFS techniques for studying Mn-doped ZnO 641 nanoparticles," J Synchrotron Radiat, vol. 29, no. Pt 5, 2022, doi: 10.1107/S1600577522006439. 642 S. Ravi, M. Kar, S. M. Borah, and P. S. R. Krishna, " ChemInform Abstract: Neutron Powder 643 [48] Diffraction Studies in CaMn 1-x Cu x O 3 (x = 0, 0.2)," ChemInform, vol. 40, no. 7, 2009, doi: 644 645 10.1002/chin.200907002. 646 [49] H. S. Magar, R. Y. A. Hassan, and A. Mulchandani, "Electrochemical impedance spectroscopy 647 (Eis): Principles, construction, and biosensing applications," Oct. 01, 2021, MDPI. doi: 648 10.3390/s21196578. 649 [50] S. Wang, J. Zhang, O. Gharbi, V. Vivier, M. Gao, and M. E. Orazem, "Electrochemical 650 impedance spectroscopy," Dec. 01, 2021, Springer Nature. doi: 10.1038/s43586-021-00039-651 w. B. Pejcic and R. De Marco, "Impedance spectroscopy: Over 35 years of electrochemical sensor 652 [51] 653 optimization," Sep. 15, 2006. doi: 10.1016/j.electacta.2006.04.025. 654

656	Figure legends
657	Figure 1: (a) LSG/Mn_3O_4 (b) LSG/Mn_3O_4 with CDI-NF Day 1 (c) LSG/Mn_3O_4 with CDI-
658	NF Day 3 (d) LSG/Mn ₃ O ₄ with CDI-NF Day 5.
659	Figure 2: Raman Spectroscopy of LSG/Mn ₃ O ₄ and LSG/Mn ₃ O ₄ with CDI-NF.
660	Figure 3: FTIR spectrum of LSG/Mn ₃ O ₄ and LSG/Mn ₃ O ₄ with CDI-NF Day 1, 3 and 5.
661	Figure 4: XPS Spectrum of comparison of LSG/Mn ₃ O ₄ with and without CDI-NF.
662	Figure 5: XRD spectra of LSG/Mn ₃ O ₄ and LSG/Mn ₃ O ₄ with CDI-NF Day 1, 3 and 5.
663	Figure 6: Impedance spectrum for each step of surface immobilisation.
664	Table Captions
665	Table 1 shows the laser scribing required values.
666	Table 2 shows the spin coating required values.
667	Table 3 shows the parameters for the oven for hydrothermal synthesis.
668	Table 4 shows the parameters of the electrochemical impedance spectroscopy test.
669	
670	
671	